

Aerospace Material Specification - AMS

AMS Specifications are standards for elastomeric compounds designed to meet the rigors of aerospace applications.



| AMS Specification | Polymer | Description of Specification |
|-------------------|-----------------|--|
| AMS 3202 | 60A Silicone | A silicone rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. |
| AMS 3204 | 30A Silicone | A silicone rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. Primarily for parts required |
| | | to operate or seal from -65 to +205C degrees (-85 to +401F degrees). Silicone elastomer is resistant to |
| | | deterioration by weathering and petroleum-base lubricating oil and remains flexible over the temperature range |
| | | noted. These products are not normally suitable for use in contact with gasoline or aromatic fuels and low- |
| AMS 3207 | 30A Chloropropo | A chloroprene (CR) rubber in the form of sheet strip tubing and molded shapes |
| AMS 3207 | 60A Nitrilo | A nitrile (NBR) rubber in the form of sheet strin, tubing, extrusions, and molded shapes |
| ANS 2242 | | A nitrile (NBP) rubber in the form of cheet, strip, tubing, extrusions, and molded chapes. Primarily for parts |
| AIVIS 3213 | 60A Nitrile | A finite (NDR) rubber in the form of sheet, surp, tubing, exitusions, and moded shapes. Finitally for parts, |
| | | fuels when continuously or alternately exposed to both. |
| AMS 3214 | 60A Nitrile | A nitrile (NBR) rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. Fuel Resistant. |
| AMS 3215 | 70A Nitrile | A nitrile (NBR) rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. Primarily for parts, |
| | | such as gaskets, diaphragms, bushings, grommets, and sleeves, requiring resistance to aromatic and aliphatic |
| | | fuels when continuously or alternately exposed to both. |
| AMS 3220 | 60A Nitrile | A nitrile rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. |
| AMS 3222 | 50A Chloroprene | A chloroprene (CR) rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. |
| AMS 3227 | 60A Nitrile | A nitrile (NBR) rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. Primarily for hose, |
| | | packings, bushings, grommets, and seals in contact with hot, petroleum-base lubricating oils and glycol-type |
| | | coolants from -40 degrees to +100 degrees C (-40 degrees to +212 degrees F). |
| AMS 3228 | 70A Butyl | A butyl (IIR) rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. |
| AMS 3241 | 60A Chloroprene | A chloroprene (CR) rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. These products |
| | | have been used typically for parts, such as window channels, bumper pads, chating strips, and seals, requiring |
| | | |
| AMS 3260 | | An ethylene propylene (EPDM) rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. This |
| | | products has been used typically for parts, such as door seals, low-pressure gaskets, dust covers, and shock |
| | | absorption devices, requiring resistance to weathering, phosphate ester base hydraulic fluids, and polar |
| | | solvents such as steam, water, and ketones, but usage is not limited to such applications. This material has fair |
| | | resistance to all materials listed. Where better resistance to a particular fluid is required, use an AMS for the |
| | | material compounded specifically for good resistance to that fluid. |
| AMS 3301 | 40A Silicone | A silicone rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. |
| AMS 3302 | 50A Silicone | A silicone rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. |
| AMS 3303 | 60A Silicone | A silicone rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. |
| AMS 3304 | 70A Silicone | A silicone rubber in the form of sheet, strip, tubing, extrusions, and molded shapes. Primarily for parts required |
| | | to operate or seal from -65 to +205C degrees (-85 to +401F degrees). Silicone elastomer is resistant to |
| | | deterioration by weathering and petroleum-base lubricating oil and remains flexible over the temperature range |
| | | aniline-point petroleum-base fluids due to excessive swelling of the elastomer |
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This is a partial list of the available Aerospace Material Specifications (AMS) that we can meet and manufacture to your design parameters.

Other AMS Specifications are available on request.